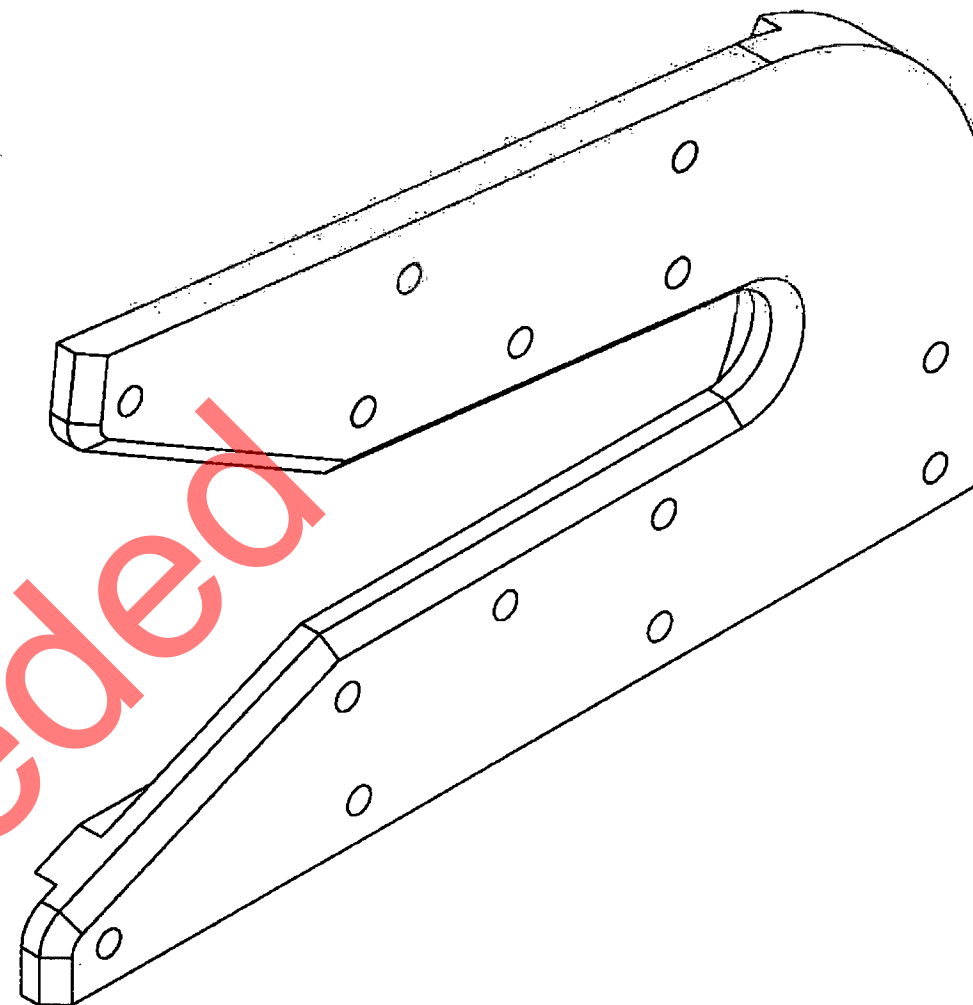


**D4838-1 UPPER CUTTER BODY LH**



**D4838-2 UPPER CUTTER BODY RH**

**RELEASED**  
2013-07-12  
*WP*

A NEW RELEASE		DB	13.05.23
REV.	DESCRIPTION		BY DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	<i>A.P.</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4838	SHEET 1 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	UPPER CUTTER BODY	NTS
DATE	13.05.23	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

RELEASED  
2013-07-12

Superceded

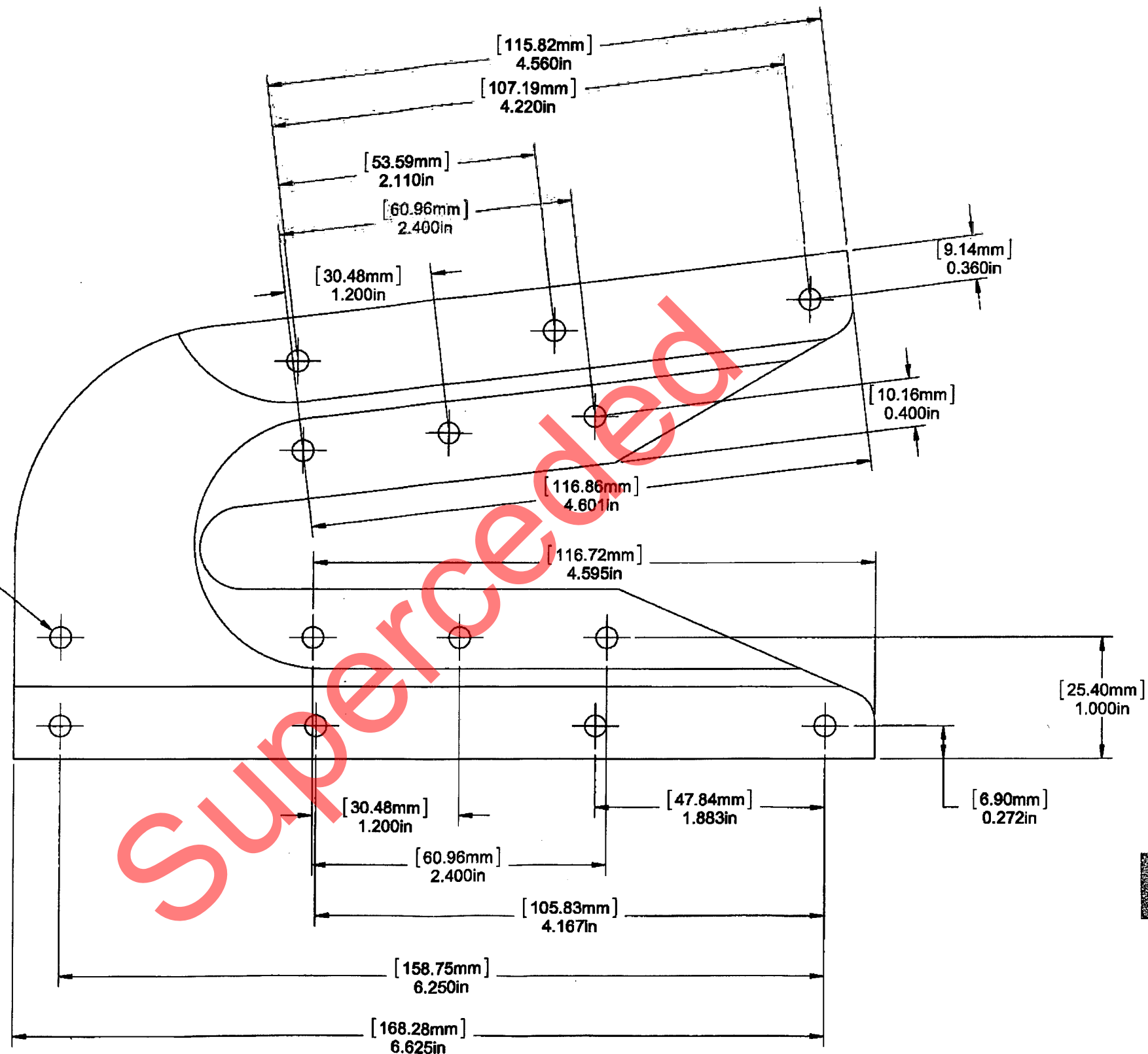
**NOTES:**

- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR  
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR  
PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;  
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.57 LBS, 0.26 KGS.
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4838-1-a.IGES

**D4838-1 UPPER CUTTER BODY LH**

DESIGN	DB	<b>DART AEROSPACE LTD</b>	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.	9/1	D4838	SHEET 2 OF 5
APPROVED	1/10	TITLE	SCALE
DE APPR.	1/1	UPPER CUTTER BODY	NTS
DATE	13.05.23	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

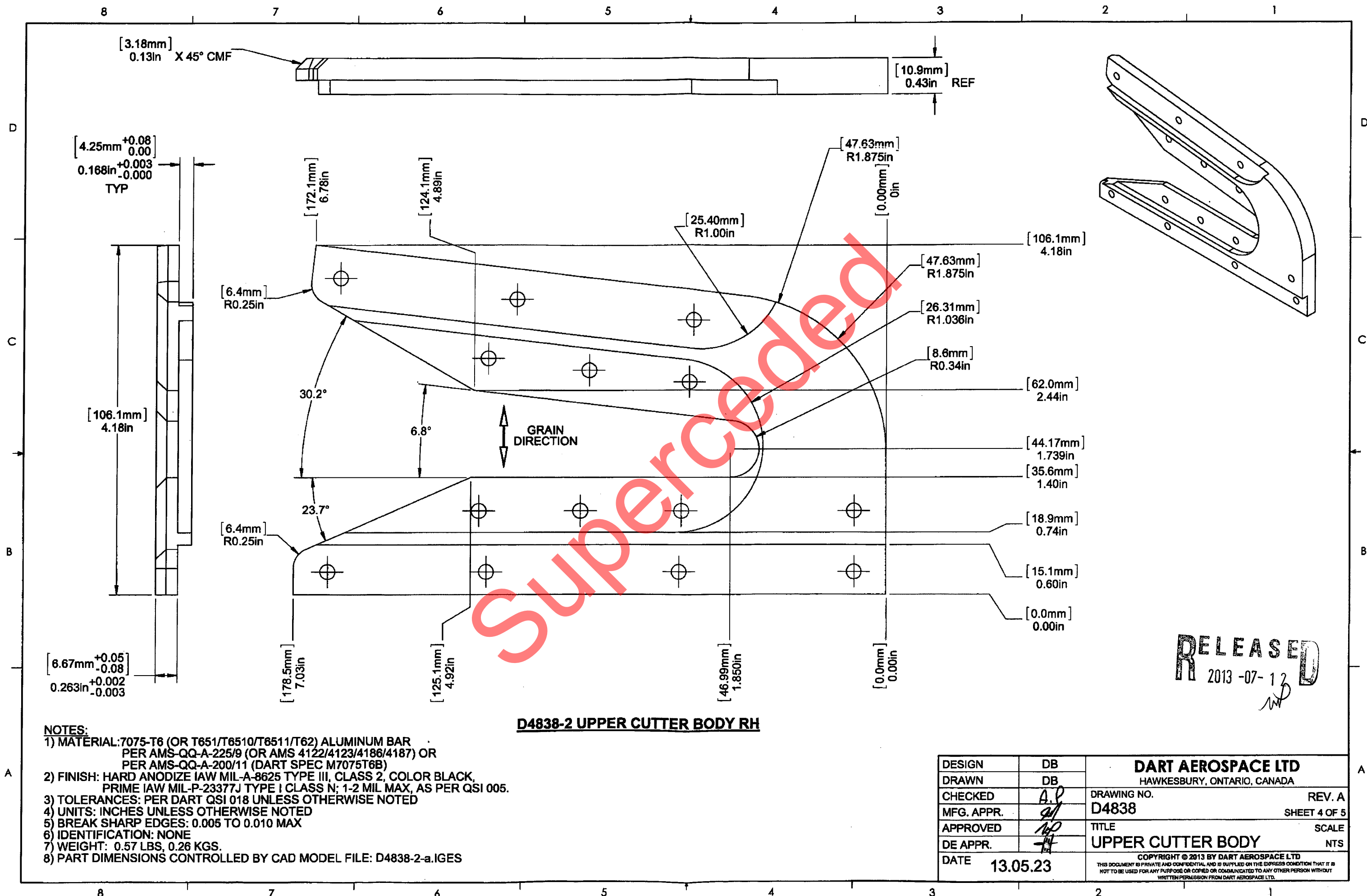
[4.50mm]  
Ø0.177in  
14 PL

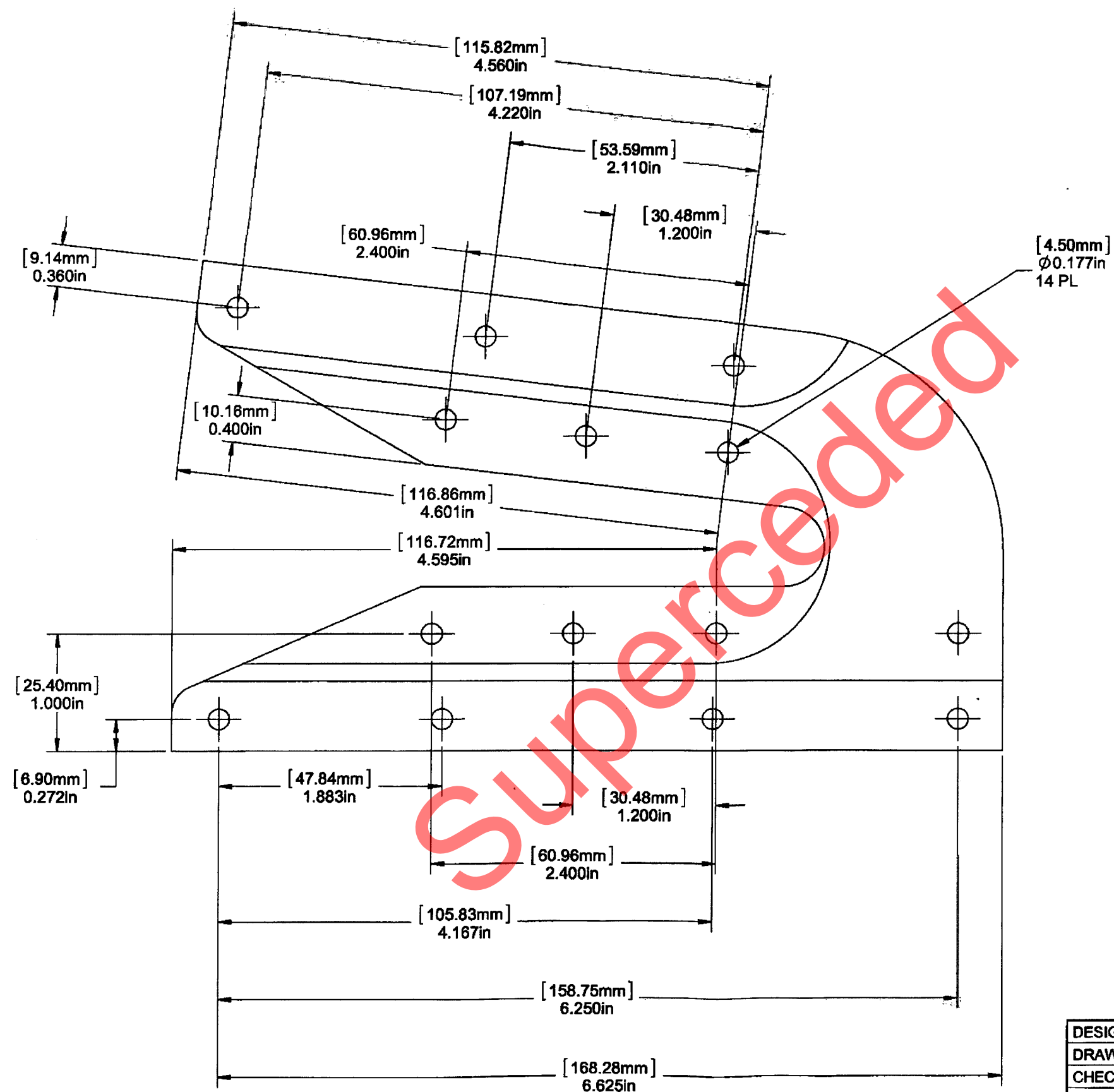


**D4838-1 UPPER CUTTER BODY LH**  
(AUXILLIARY VIEW)

**RELEASED**  
2013-07-12  
*MD*

DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	<i>A.P.</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>2/1</i>	<b>D4838</b>	SHEET 3 OF 5
APPROVED	<i>1/2</i>	TITLE	SCALE
DE APPR.	<i>1/1</i>	<b>UPPER CUTTER BODY</b>	NTS
DATE	13.05.23	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





**D4838-2 UPPER CUTTER BODY RH**  
(AUXILLIARY VIEW)

**RELEASED**  
2013-07-12

DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.		D4838	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		UPPER CUTTER BODY	NTS
DATE	13.05.23	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	